

UltiMaker TRACE

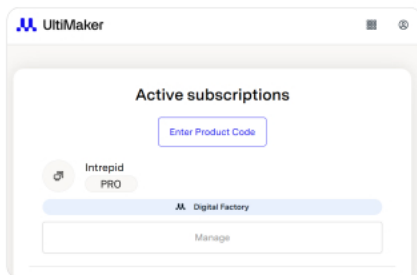
(Technical Reporting And Certification Engine)

UltiMaker TRACE (Technical Reporting And Certification Engine) is an enterprise-grade validation and quality assurance platform integrated into the UltiMaker Factor 4 Plus. By transforming raw sensor data into actionable insights, TRACE provides a comprehensive digital report for every print job.



How to activate the FREE TRACE license

1. In your browser navigate to <https://subscription.ultimaker.com>
2. Log in with your existing UltiMaker account, or create a new one
3. In the “Active subscriptions” section click the “Enter Product Code” button
5. In the next window, confirm the product details and click “Select Printer”
6. If the printer you want to activate TRACE is connected to your Digital Factory, choose one from the list



4. In the pop-up window enter the following TRACE activation code and click continue:

utmrtrc-30an-8c2w-hqz4-6j3x9fe5kz67

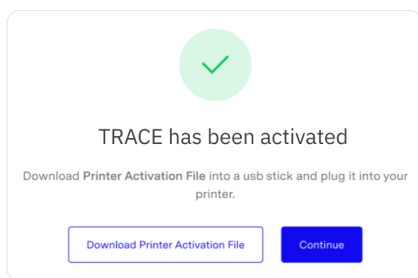
7. If your printer is not yet connected, click “Learn how to connect a printer” for step-by-step instructions

Have further questions?

Visit ultim.kr/trace

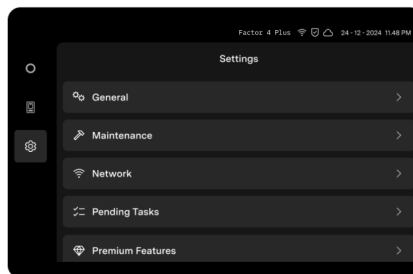
8. If you do not want to connect your printer to the Digital Factory, Click “Enter Printer ID”. Find the machine ID on the printer UI by pressing the settings cogwheel icon “⚙️” on the left navigation bar. Then navigate to “Settings” and press “Show printer ID”

9. Confirm your printer and product details, and click “Activate Product”



10. Click “Download Printer Activation File”

11. Save the downloaded file to the flash drive, and plug the drive into the printer



12. On your Factor 4 Plus screen, go to Settings > Premium Features

13. Tap “Unlock Feature”

14. Select the license file from the flash drive

15. Note: Repeat this process for each printer



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