



Phrozen Wash Mega S User Guide

Extra Large Post-Printing Cleaner

Washing Bucket

Setting Knob

- **Speed Setting** | Rotate the knob to choose between High-Speed and Low-Speed cleaning (automatically set on High-Speed), and press to confirm.
- **Set Time** | Once the speed setting is chosen, turn the knob to adjust the timer and press to set.
- **Pause** | When the machine is running, press the knob to pause.
- **Reset Timer** | Long press the knob to reset the timer.

Timer Display

Specifications

Product Dimension : 41.2 x 26.0 x 62.5 cm

Maximum Model Size : 33.0 x 19.0 x 30.0 cm

Vortex Speed : High (300 rpm) , Low (275 rpm)

Cleaning Method : Dual-speed double vortex

Washing Bucket Volume : 25L

Supported Building Plate : 15", 13.6", 13.3", and 12.8"

Input Voltage : AC 100-240 V ; 50 / 60 Hz

Weight : 7.5 kg

Timer : 1 - 30 min

*All specifications were tested in a laboratory and are subject to change without prior notice.
For the latest update, please refer to Phrozen's official website.

01 Before You Start

- | Place the machine on a clean and level surface.
- | Please make sure to wear protective goggles, gloves, masks, and long-sleeved clothing when handling the machine.
- | Pour in an appropriate amount of alcohol (95%) or other cleaning fluid(Phrozen Wash).
- | Cover the bucket when the machine is running to avoid splashing and objects falling.
- | Keep the bucket covered to avoid alcohol evaporation when the machine is not in use.

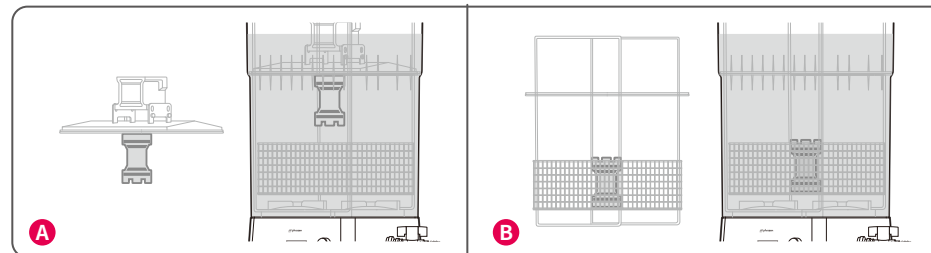


02 Instructions

- 1 **A** For the 12.8" - 15" building plate, hang the building plate with printed models directly on the suitable basket holder.
- 1 **B** When using a smaller build plate, remove models from the build plate before cleaning.
- 2 Choose whether to use the High-Speed or Low-Speed settings*, then turn the knob to adjust the time and press to set. It is recommended that each cleaning time should not exceed 30 seconds, as overcleaning might damage the prints.
- 3 After the timer stops, lift the basket vertically and take out the prints.
- 4 Leave prints to dry or use an air gun to accelerate the drying process.
- 5 For hollow and more complicated models, please make sure the inside of the prints is cleaned thoroughly. If any residual resin was found, repeat steps 2-5.
- 6 After the models are completely cleaned, put them into the curing machine for post-curing.

Note :

- | Use High-Speed setting for first wash and large models, and use Low-Speed setting for second wash and delicate models.
- | Every part of the model must be within the basket. Parts protruding from the basket gaps might get damaged/damage the propeller.



Warning

- | Please disconnect the power before cleaning or replacing alcohol (cleaning fluid).
- | **DO NOT** pour resins or other liquid except alcohol (/cleaning fluid) into the cleaning bucket.
- | Please use in a cool, dry, and well-ventilated area.
- | Avoid direct contact with skin to prevent allergies. In case of contact with resin and alcohol (/cleaning fluid), please rinse immediately with plenty of water.
- | **DO NOT** remove prints from the bucket when the machine is running.
- | The included power cord set packaged with the main unit cannot be used with electrical equipment other than the specified device.



Please store the bucket and machine away from high temperatures and ignition sources, including open flames, heat sources, or sparks, to prevent fire and explosion.



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